

General

Mirror your graphic in your cutting software and cut on the matt / reverse side. Cut the garment film using the same pressure as standard sign vinyl. Cool Flex, Artflex, Prem Flock and Pro Flock may require a slightly higher pressure setting as these films are thicker.

You can press using a heat press using the settings detailed below or by using a domestic iron on (or just below) the hottest cotton setting with no steam and allowing a extra few seconds of application time.

Application

After Care

MDP Flex (for MDP Flex + see below)



Suitable for Polyester and Cotton

Hot Flex (for Hotflex + and Hotflex Blockout see below)



Suitable for Polyester and Cotton.

Single Sided Colours

A few colours, ie fluorescents, are single sided. These have a higher pigmentation and a result of this is there is less surface tension so layering a colour onto these can cause issues when washed (this does not effect them being layered onto other colours). Depending on accuracy of the application temperature the single sided colours may need to be left to cool slightly before peeling back the release liner.

MDP Flex + and Hotflex +

Certain MDP Flex and Hot Flex colours have different pressing settings due to the colour formulation. These are denoted by a '+' in the colour name. The + ranges are not designed to be layered on top of each other but they can be layered onto Hotflex.

MDP Flex +

Golden Yellow, Baby Pink, Azure Blue, Neon Green, Neon Orange, Neon Yellow, Neon Pink

Hot Flex +

Tomato, Soft Pink, Baby Blue, Light Grey, Pure Silver and Pure Gold



Hot Flex Blockout













































Suitable for Cotton, Polyester/ Cotton and Polyester/Acrylic mixes. Medium pressure. For best results repress for 2 seconds at same settings after removing back liner.

Continued On Page 2

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| Application | After Care |
|--|---|
| <p>Cool Flex</p>     <p>Suitable for Polyester and Cotton</p> |   |
| <p>Gem Flex</p>     <p>Suitable for Polyester and Cotton</p> |   |
| <p>Nylex</p>     <p>Suitable for nylon garments. Apply for 20 seconds, remove backing and repress for a further 10 seconds</p> |   |
| <p>Pro-Flock</p>     <p>Suitable for Polyester and Cotton</p> |   |
| <p>Prem-Flock</p>     <p>Suitable for Polyester and Cotton</p> |   |
| <p>Artflex</p>     <p>Suitable for Polyester and Cotton</p> |   |
| <p>Glow Flex</p>     <p>Glow in the dark garment vinyl suitable for Polyester and Cotton.</p> |   |





Continued On Page 3



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Application **After Care**





ReFlex



 **150°C**
 **15 sec**
 **Cold Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✗

Reflective garment vinyl. EN20471 Certified.





Met Flex



 **160°C**
 **15 sec**
 **Hot Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✗

Metallic garment vinyl suitable for Polyester and Cotton. Medium pressure.





Stretch Flex



 **160°C**
 **18 sec**
 **Hot Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Suitable for Lycra, cotton, polyester/cotton and polyester/acrylic.





Glossy Flex



 **150°C**
 **20 sec**
 **Cool Peel**
 **60°C**

 **Tumble Dry** ✗
  **Dry Clean** ✗

Glossy PVC garment vinyl suitable for Polyester and Cotton. Medium pressure. This garment film is thick so use a higher force setting on your cutter.





Carbon Flex



 **150°C**
 **18 sec**
 **Cool Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✗

Carbon Fibre effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

Glitz Flex

 **160°C**
 **18 sec**
 **Cool Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Super glittery effect garment vinyl suitable for Polyester and Cotton. Medium pressure. For Silver use 180°C for pressing.

Continued On Page 4

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Application **After Care**

Pearl Flex

Pearlescent effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

Leather Flex

Leather effect garment vinyl suitable for Polyester and Cotton. Medium pressure.

MDP Rapide

Suitable for Polyester and Cotton

AFB Flex

Suitable for Polyester and Cotton. Medium pressure.

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